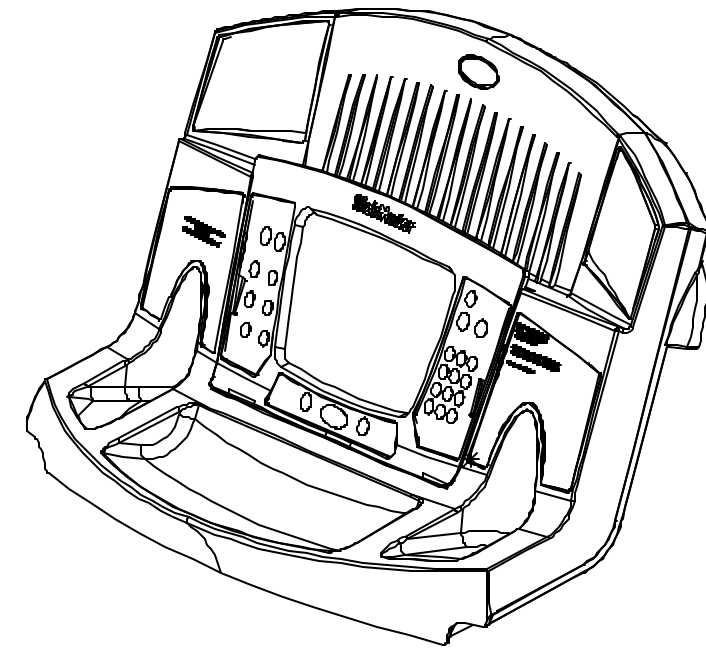
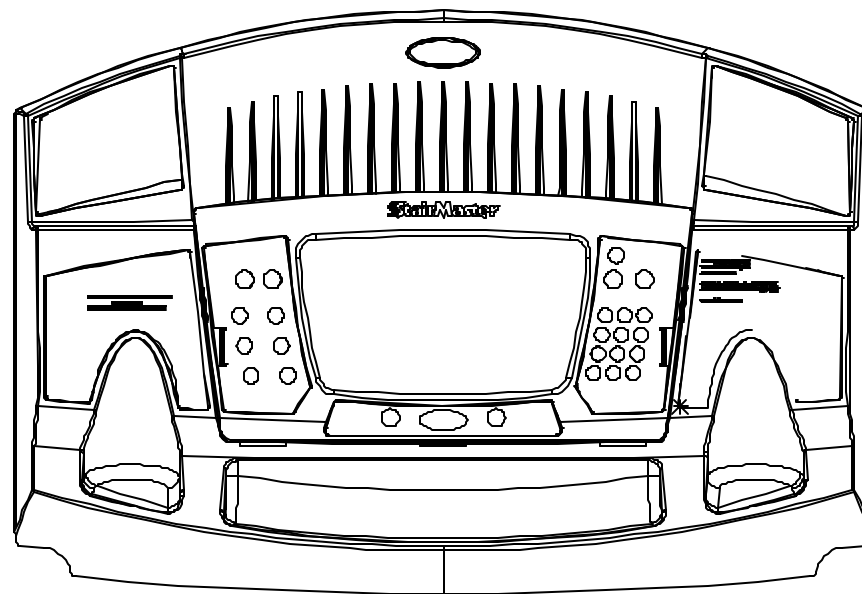
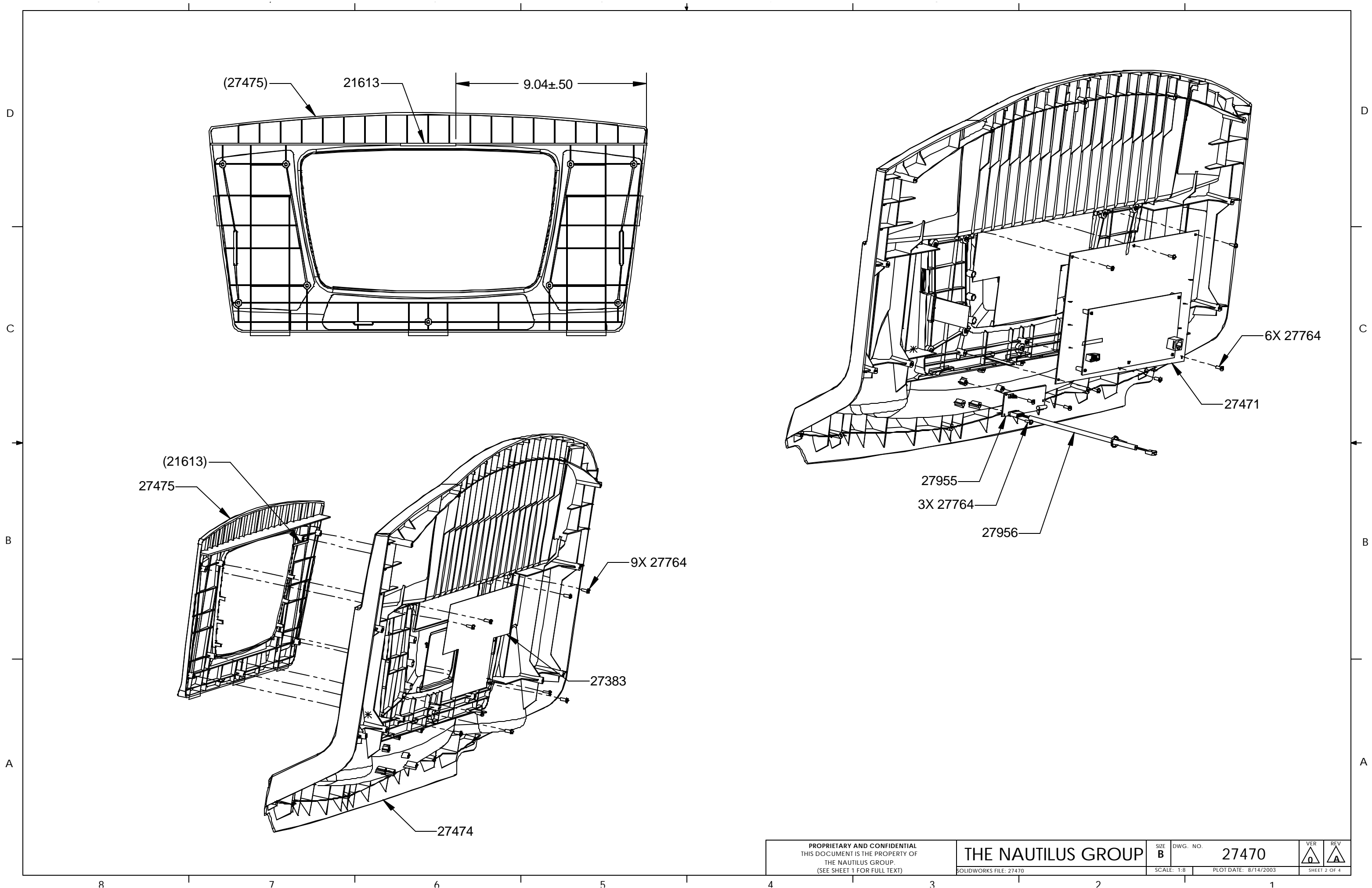


REVISIONS			
REV.	DESCRIPTION	DATE	DRAFTER
A	RELEASED FOR PRODUCTION PER ECO 8811	8/14/03	RH



PART NO.	DESCRIPTION	QTY.
21613	GASKET, LCD	1
22276	SCREW, THREAD FORMING #6-32 X .625	13
27383	LENS, DEAD FRONT	1
27471	PCBA, DISPLAY/PROCESSOR, C50-LED	1
27474	CONTROLLER HOUSING, FRONT	1
27475	LENS, DISPLAY	1
27627	KEYPAD, RIGHT, 2100	1
27636	DECAL, CONSOLE UPPER RIGHT, 2100	1
27637	DECAL, CONSOLE, LOWER LEFT, 2100	1
27638	DECAL, CONSOLE UPPER LEFT, 2100	1
27639	DECAL, CONSOLE, LOWER RIGHT, 2100	1
27643	KEYPAD, LEFT, 2100	1
27644	KEYPAD, CENTER, 2100	1
27656	CONTROLLER HOUSING, BOTTOM	1
27682	LOGO, STAIRMASTER	1
27764	SCREW, THREAD FORMING #6-32 X .375	18
27955	PCBA, CONTACT HR, 2100 TREADMILL	1
27956	WIRE HARNESS, CONTACT HR, INTERFACE	1

<b>UNLESS OTHERWISE SPECIFIED:</b> 1. ALL DIMENSIONS APPLY BEFORE PLATING OR COATING. 2. REMOVE ALL BURRS, BREAK SHARP EDGES .020 MAX ALL MACHINES SURFACES 125 3. ALL DIMENSIONS ARE IN INCHES. 4. ALL VIEWS THIRD ANGLE PROJECTION.		<b>TOLERANCES</b> ANGLES: .X ±0.1 BENT ±2° .XX ±0.03 MACHINED ±0°30' .XXX ±0.010		<b>THE NAUTILUS GROUP</b> TITLE: <b>ASSY., CONTROLLER, C50-LED</b>	
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FINISH: N/A		SIZE <b>B</b>	DWG. NO. 27470	VER 0	REV A
SOLIDWORKS MODEL FILE: 27470		DO NOT SCALE DRAWING	SCALE: 1:8	PLOT DATE: 8/14/2003	SHEET 1 OF 4

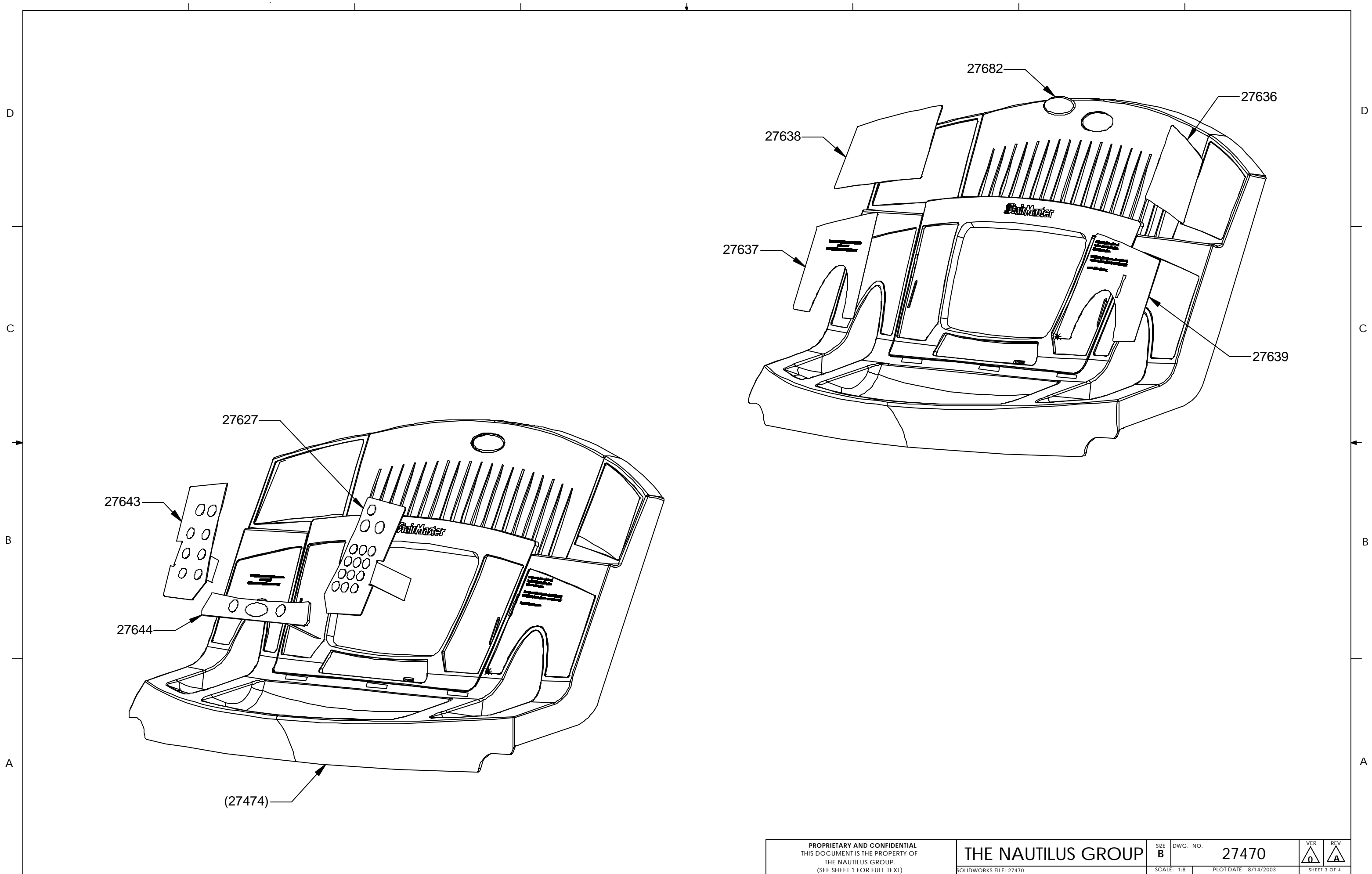


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SIZE B DWG. NO. 27470  
 SCALE: 1:8 PLOT DATE: 8/14/2003

VER 0 REV A  
 SHEET 2 OF 4



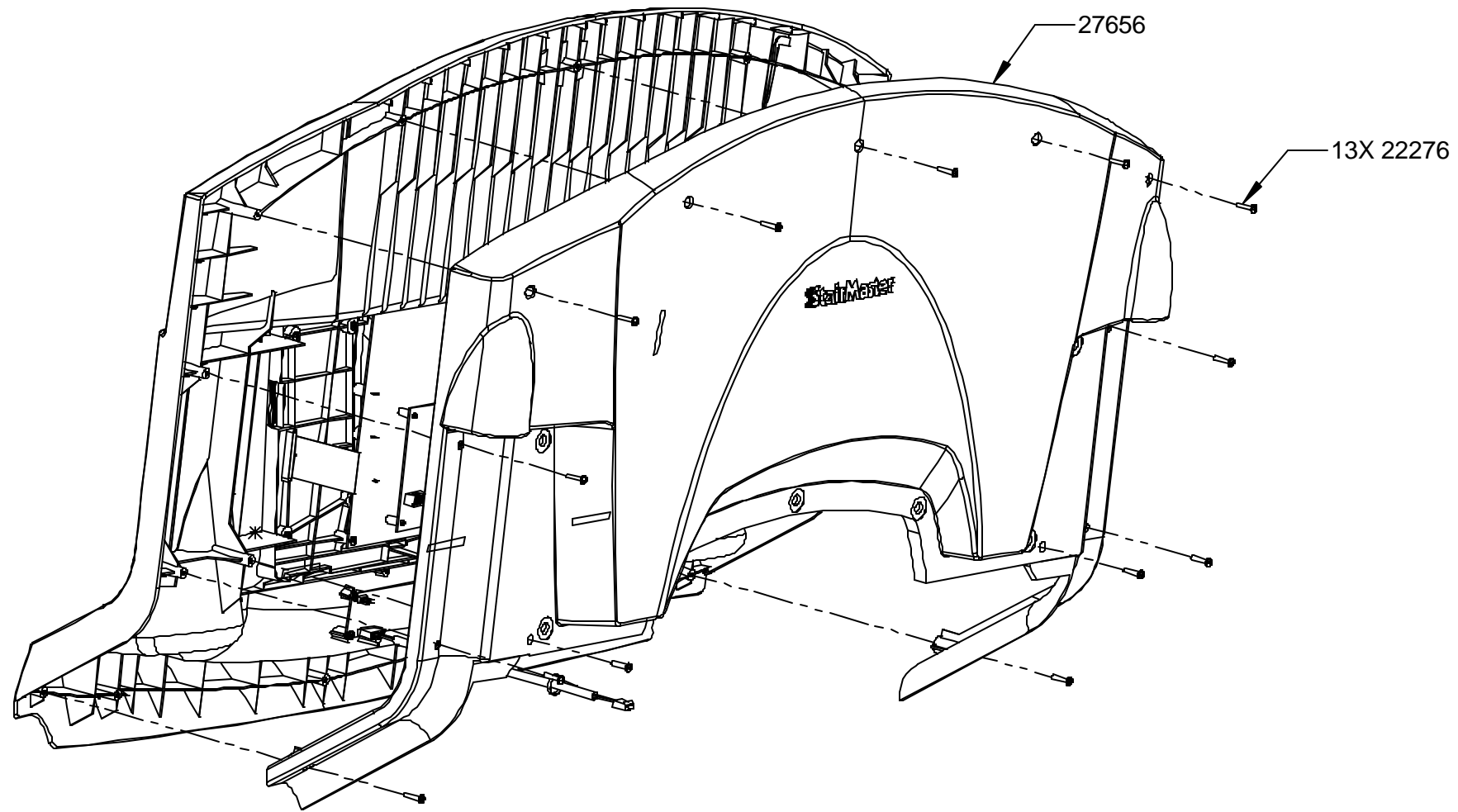
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SIZE	DWG. NO.
B	27470
SCALE: 1:8	PLOT DATE: 8/14/2003

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SHEET 3 OF 4	

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				SCALE: 1:8	PLOT DATE: 8/14/2003	SHEET 4 OF 4	

8                      7                      6                      5                      4                      3                      2                      1